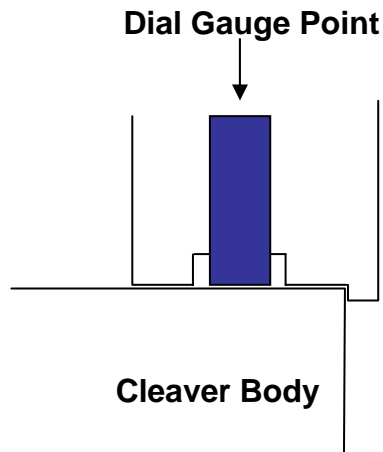


## ILSINTECH Cleaver Maintenance with BHS-01

1. Put the Gauge on the Flat Side of Cleaver Bode as shown.



2. Set at 0.00 by rotating the "Cover"



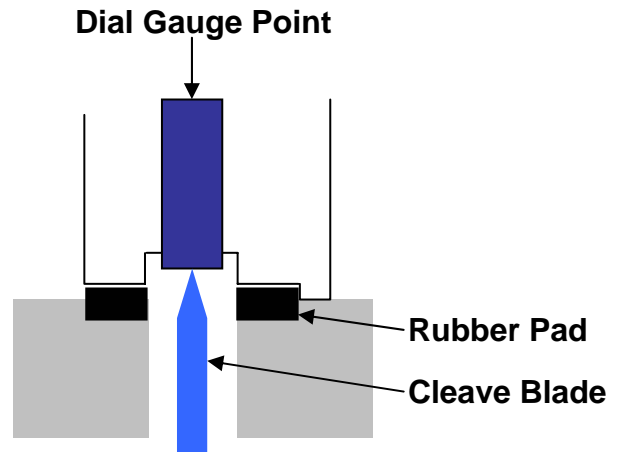
3. Put the gauge on the rubber pad of cleaver as shown.

4. Set the height from 0.04mm to 0.06mm to “+Direction” by moving the blade carriage back and forth.

(Note: Set at 0.10mm for Mass Fiber Cleavers)



Blade Carriage



5. Please refer to the Instruction Manual for cleaver blade height adjustment.